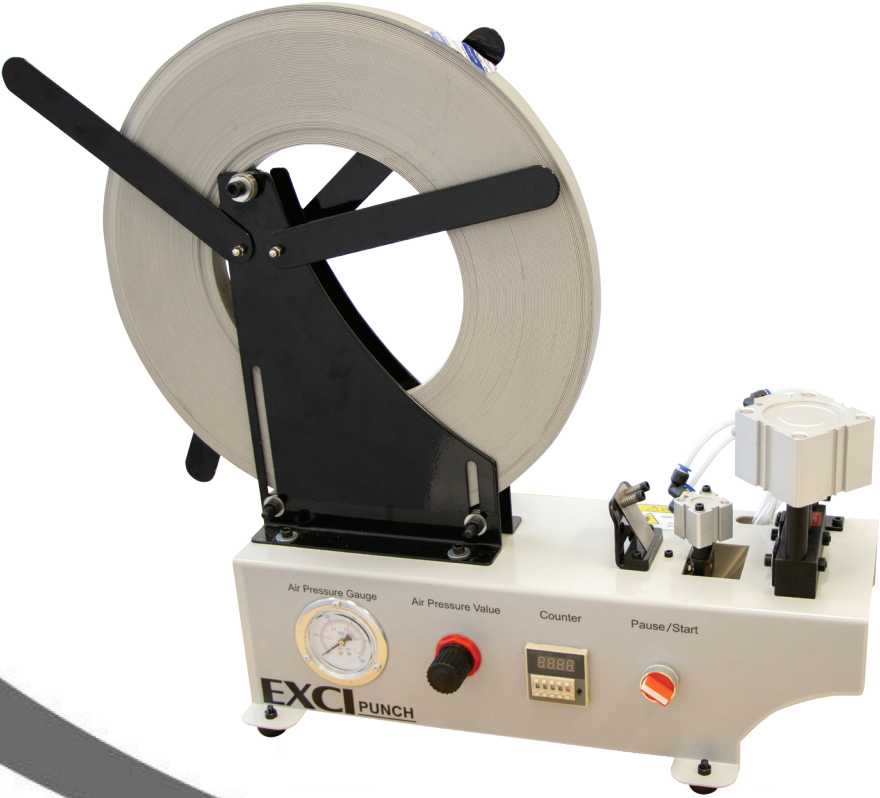


EDGE BAND PUNCHING MACHINE



Instruction Manual

Content

1. Product structure	1
2. Product parameters	3
3. Installation Notes	4

1. Product Structure



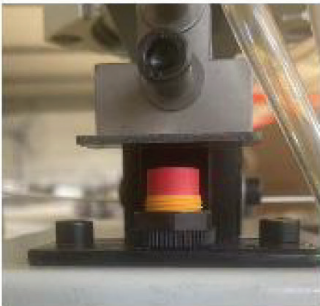
Hole Spacing Stabilizer

Prevent the inertia of the edge banding of the large plate from causing uneven hole spacing, and ensure that there is no "crescent hole".



"Rabbit Ear" Guider

Fixed edge banding, with the baffle in the shape of rabbit ears, keep the large circle edge banding neat.



Commutation Sensor

Through position control, more stable and reliable than timer.



Anti-deflection limiter

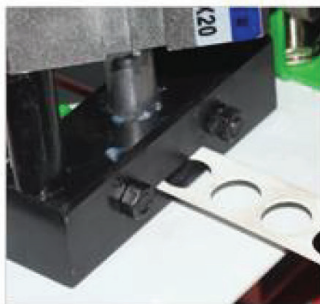
Prevent edge banding from running side to side.

1. Product Structure



Counter (counting model)

Stop and restart, does not affect the total number of counting.



Mold

Durable Steel, special sizes support customization.

2. Product Parameters



Product parameters

Hole diameter	15mm	Hole diameter	15mm
Edge banding width	18-24mm	Edge banding thickness	0.5-2mm
Quantity per meter	60 pcs	Size	50*24.5*46cm
Air pressure	0.4-0.6MPa	Voltage	240V

3. Installation Notes



1. Install the anchor screws.



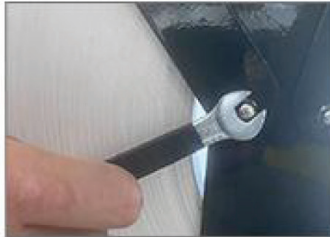
2. Fix air pressure valve



3. Install the edge strip bracket



4. Place the edge banding strip and secure the inner shaft screw.



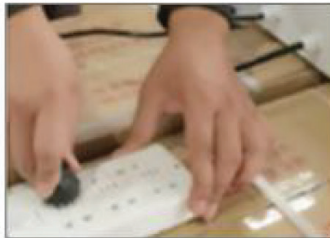
5. Adjust the edge banding strip bracket



6. Put the edge banding strip through this part



7. Connect the air source



8. Connect the power supply



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